

Canopy Management

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9th Advances in
PISTACHIO PRODUCTION

12/17/2025

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Canopy Management

- What
- Why
- When
- How (and who)
 - Hand
 - Mechanical
- Economics
 - Hand
 - Mechanical



Canopy Management: What

- What is Canopy Management?
 - mature tree pruning: 6-8 -> lifespan
- Decisions to achieve desired canopy configuration:
 - Height
 - Volume
 - Accessible trunk
 - Branch and shoot orientation
 - Light penetration
 - Net Profit

Experiment: Kalisen Test Plots 2010		PARAMOUNT GROWER RECEIPT STATEMENT 2010 PISTACHIO CROP		Processor Tag No. 9485	
Delivered: August 18, 2010 6:21 AM		Process: 1 - Original T		Tested: September 5, 2010 12:29 AM	
Load Analysis		Lbs	Pct	USDA Sample	
GROSS WEIGHT	100				
Less: Tare, including 0 Bins	(0)				
GROSS GREEN WEIGHT	100				
Less: Proclonator Debris	(0)				
NET GREEN WEIGHT	100				
Weight after hulling	66	66.00%	20.000		
Weight after drying to 4.40% moisture	35	35.25%	7.050		
Weight after adjusting to 5.00% moisture	35	35.47%		grams	
TOTAL DRY LOAD	35	35.47%	500.5	100.00%	
Less: F.M. and nuts less than 25/64 inch	(0)	-0.02%	(0.3)	-0.06%	
Net Dry Weight	35	35.45%	500.2		
SPLIT INSHELL	32	32.20%	454.3		
UNSTAINED	32	32.20%	454.3		
Less: Insect Damage	(0)	-0.11%	(1.5)	-0.30%	
Less: Defects	(0)	-0.00%	(0.0)	-0.00%	
Edible Unstained 100.00%	32	0.00%	32.09%	452.8	90.47%
LIGHT STAINED	0	0.00%	0.0		
Less: Insect Damage	(0)	-0.00%	(0.0)	-0.00%	
Less: Defects	(0)	-0.00%	(0.0)	-0.00%	
Edible Light Stained 0.00%	0	0.00%	0.00%	0.0	0.00%
TOTAL EDIBLE SPLIT INSHELL	32	32.09%	452.8	90.47%	
SHELLING STOCK (SPLIT)	1	0.99%	13.9		
DARK STAINED	1	0.98%	8.2		
Less: Insect Damage	(0)	-0.00%	(0.0)	-0.00%	
Less: Defects	(0)	-0.00%	(0.0)	-0.00%	
Edible Inshell WT.	1	0.98%	8.2	1.64%	
ADHERING HULL	0	0.34%	4.8		
Less: Insect Damage	(0)	-0.15%	(2.1)	-0.42%	
Less: Defects	(0)	-0.00%	(0.0)	-0.00%	
Edible Inshell WT.	0	0.19%	2.7	0.54%	
SHELL DAMAGE (incl. non score-able)	0	0.06%	0.8		
Less: Insect Damage	(0)	-0.00%	(0.0)	-0.00%	
Less: Defects	(0)	-0.00%	(0.0)	-0.00%	
Edible Inshell WT.	0	0.06%	0.8	0.18%	
LOOSE KERNELS	0	0.01%	0.1		
Loose Shell	0	0.01%	0.1	0.02%	
Total Loose Kernels and Loose Shell	0	0.00%	0.0	0.02%	
UNDER 30/64 INCH SPLIT INSHELL	0	-0.00%	(0.0)	-0.00%	
Less: Insect Damage	(0)	-0.00%	(0.0)	-0.00%	
Less: Defects	(0)	-0.00%	(0.0)	-0.00%	
Edible Inshell WT.	0	0.00%	0.0	0.00%	
TOTAL EDIBLE INSHELL FROM S.S.	1	0.94%	11.7	2.34%	
TOTAL EDIBLE KERNELS FROM S.S.	0	0.41%	5.9	1.17%	
Total Insect from SI and SS (inc. all SI + SS)	(0)	-0.20%	(3.8)	-0.77%	
CLOSED SHELL or OPEN NOT ON SUTURE	2	2.00%	22.0	6.35%	
Less: Insect Damage	(0)	-0.00%	(0.0)	-0.00%	
Less: Defects	(0)	-0.16%	(2.2)	-0.44%	
Less: Blanks	(1)	-0.74%	(10.3)	-2.10%	
EDIBLE INSHELL WT. from Closed Shell	1	1.37%	19.3	3.86%	
EDIBLE KERNEL WT. from Closed Shell	1	0.88%	9.7	1.93%	
Ttl. EDIBLE WT. (Split Inshell + Kernel from SS & Closed)	33	33.19%	459.3	93.57%	
TOTAL INSHELL WEIGHT	34	34.29%	469.3	93.57%	

Canopy Management: Why

- **Why prune a mature tree:**
 - **Orchard operations**
 - **Spraying**
 - **Harvesting**
 - **Ensuring good annual crops**
 - **Light Interception**
 - **80% of the orchard floor**
 - **Light penetration into the canopy**
 - **Branching**
 - **More bearing points**
 - **Annual yields**
 - **Alternate bearing**

Canopy Management: Why

- Why prune a mature tree?
 - Orchard operations:
 - Spraying
 - Harvesting



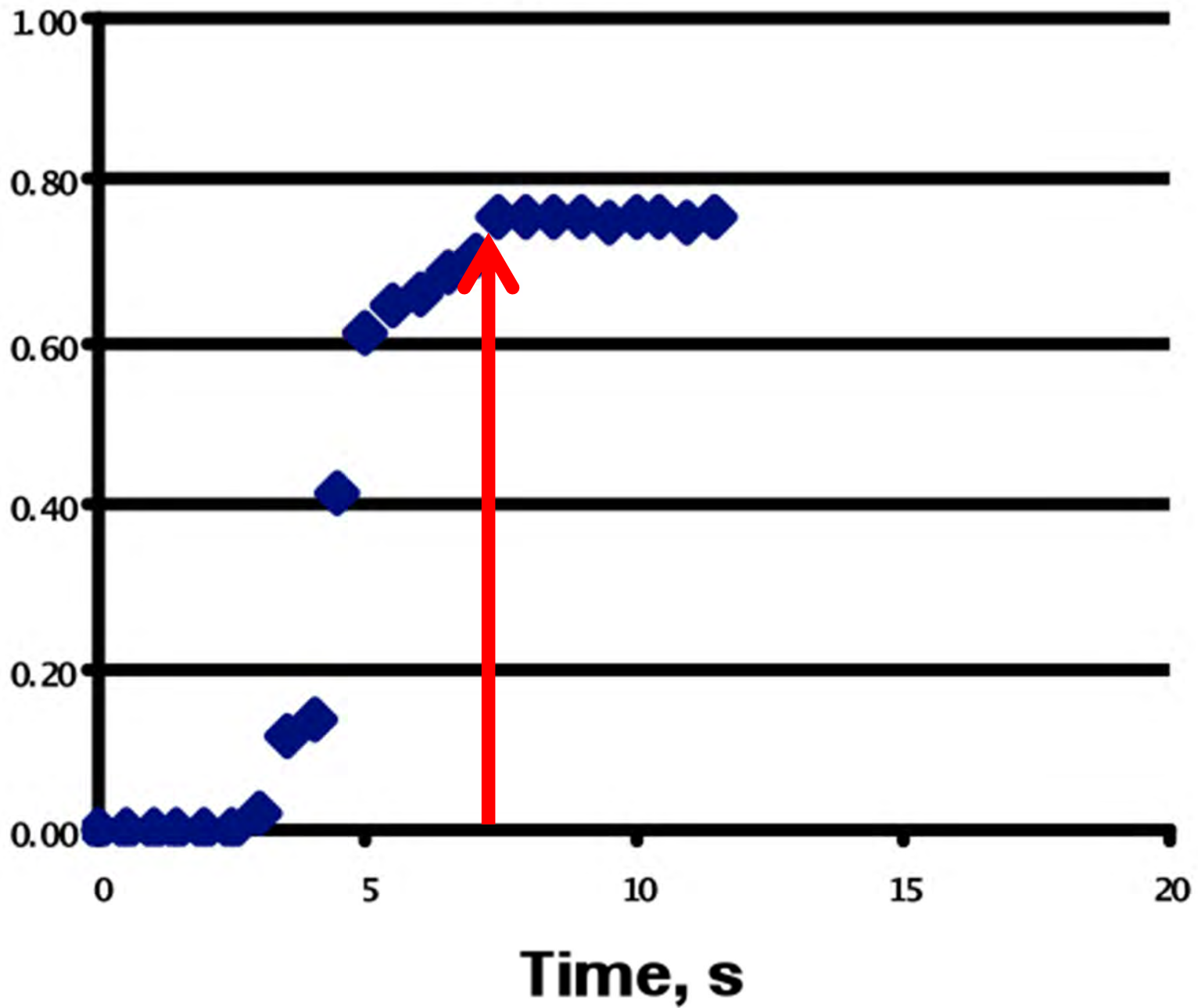






Tree#9

**Area of harvested fruit /
area of white reference
frame, %**



Canopy Structure: Harvest

- **Compact and upright**
- **accessible trunk**
- **Scaffolds:**
 - **Upright**
 - **Short**
 - **Stiff**
- **Canopy thinned**
 - **No damping**



Canopy Management: Why

- **Why prune a mature tree ?**
 - **Ensuring good annual crops:**
 - **Light Interception**
 - **80% of the orchard floor**
 - **Light penetration**



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Canopy Management: Why

- **Why prune a mature tree?**
- **Branching:**
 - **More leaves**
 - **More bearing points: buds**
 - **Components of yield:**
 - **More buds = clusters**
 - **More nuts**
 - **Bigger nuts**



Canopy Management

- **Why prune a mature tree?**
- **Control Alternate Bearing**



Mechanical topping mitigated alternate bearing:

- Topping was more effective than hedging
- Was most effective prior the low crop year

HORTSCIENCE 30(7): 1369-1372. 1995.

Mechanical Topping Mitigates Alternate Bearing of ‘Kerman’ Pistachios (*Pistacia vera* L.)

L. Ferguson¹, J. Maranto, and R. Beede

*Department of Pomology, University of California, Kearney Agricultural
Center, 9240 South Riverbend Avenue, Parlier, CA 93648*

Additional index words. *Pistacia atlantica*, hedging, pruning, nut quality, blanks, shell
splitting



Severe mechanical topping and hedging stimulated strong vegetative growth; produced a better ratio of bearing : nonbearing shoot gro

**Split-Plot (N-S): 2 sets of 5 blocks:
4 rootstocks @ 10/block**

Repeated earlier trial:

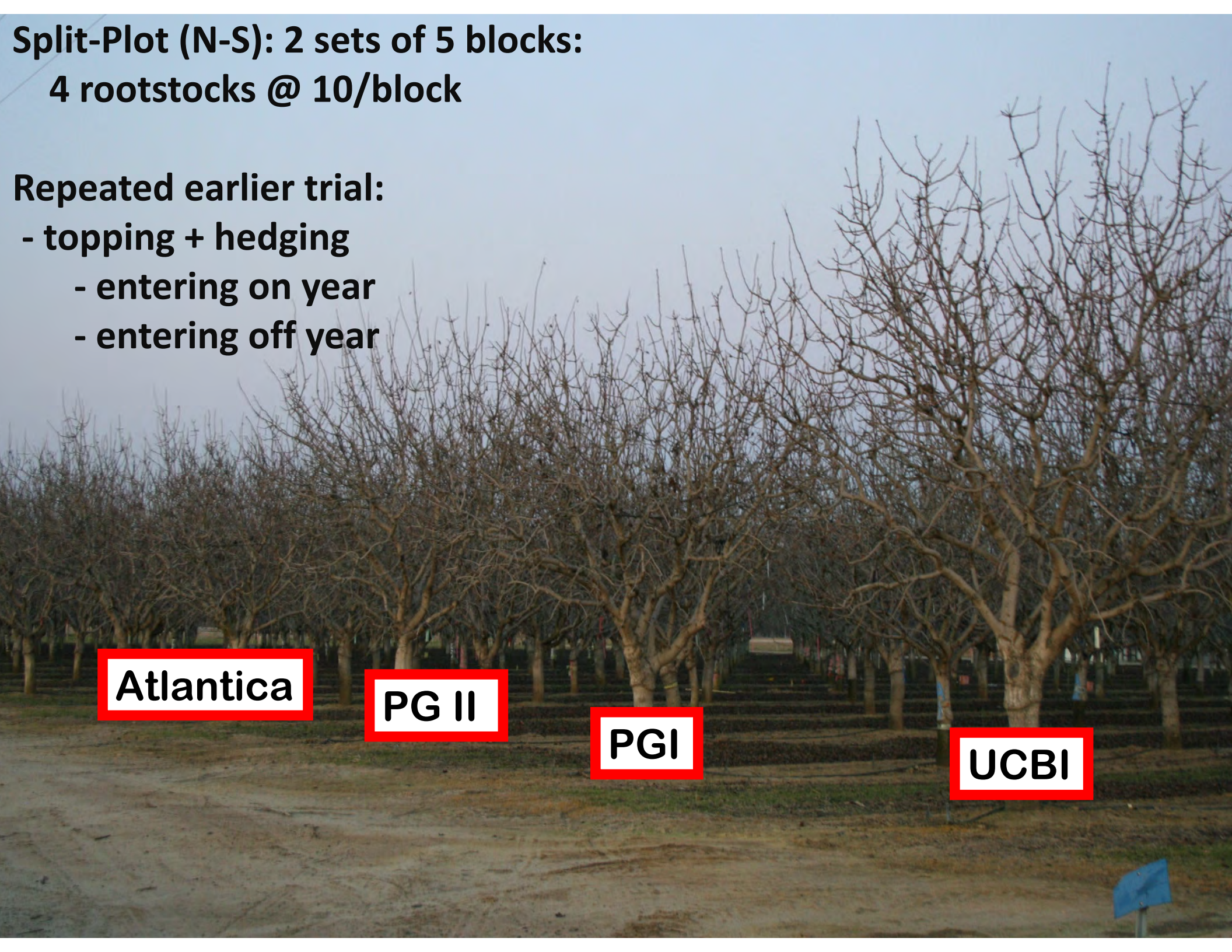
- topping + hedging**
- entering on year**
- entering off year**

Atlantica

PG II

PGI

UCBI



Rootstock	Topped & Hedged	Alternate Bearing Index	Average Lbs./Acre @ 128 trees/acre on or off year * Average of 6 year total
<i>P. Atlantica</i>	ON	.79	3552
<i>P. Atlantica</i>	OFF	.41	4049 (3800)* 4256 kg/ha
<i>P. Integerrima</i>	ON	.55	4538
<i>P. Integerrima</i>	OFF	.21	4924 (4731)* 5298 kg/ha
<i>P. Integerrima X P. Atlantica</i>	ON	.27	5442
<i>P. Integerrima X P. Atlantica</i>	OFF	.27	5425 (5433)* 6085 kg/ha
<i>P. Atlantica X P. Integerrima</i>	ON	.29	5445
<i>P. Atlantica X P. Integerrima</i>	OFF	.30	5823 (5634)* 6320 kg/ha

• Conclusions and Implications:

- 1995/2018 data consistent
 - *P. atlantica* *
 - 2018 data demonstrated an interaction between rootstock vigor and mechanical pruning that affected alternate bearing
 - *P. integerrima* = PGI *
 - *P. atlantica* x *P. integerrima* = UCBI *
 - *P. integerrima* x *P. atlantica* = PGII *
- * *Seedling Rootstocks*

Canopy Management: When

- Start when:
 - 6-8 years



Canopy Management: When

- Ends when:
 - bearing life




Canopy Management: When

- **When during the season:**
- **April, May, June Dormant season:**
 - **Before hormone auxin starts suppressing bud break of lateral buds**

Canopy Management: When

- **Hormone:**
- **is a chemical produced in one place**
- **has a target elsewhere in the plant**
- **is a control chemical:**
 - **obtaining food and/or nutrients**
- **Auxins**

Canopy Management: When

- **Auxins:**
 - **Produced in the stem, buds, and root tips**
 - **Maintain apical dominance**
 - **Enforce dormancy of lateral, subterminal, vegetative buds**
 - **Removing apical bud stops auxin distribution that:**
 - **Inhibits lateral vegetative bud break**
- 

Canopy Management: When

- **Want to prune before:**
 - **the apical bud breaks dormancy**
 - **suppresses vegetative bud break**



Canopy Management: How

- Hand
- Mechanical + hand pruning



Two Pruning Methods

- Hand

- Advantages

- precise

- Disadvantages

- Expensive
 - Time Consuming
 - Difficult to teach

- Mechanical

- Advantages

- Less expensive
 - Decreases Alternate Bearing

- Disadvantages

- Indiscriminate

Canopy Management: How

- **Function: expose leave to light**
- **Objective: harvestable tree and yield**
- **Assumptions:**
 - **Bigger tree: higher yield**
 - **Hand pruning: better horticulturally**
- **Decision: sustainability and economics**

Canopy Management Requirements:

- **Know difference between;**
 - **fruiting bud**
 - **Vegetative bud**
- **Know the bearing habit**
 - **Crop on 1-year old wood**
 - **Crop and shoots are apically dominant**
- **Know the cut and response**
 - **Heading**
 - **Thinning**
- **Recognize the tree shape you want**

Canopy Management Requirements:

- Know difference between;
 - Fruiting bud
 - Vegetative bud



Canopy Management Requirements:

- Recognize bud transition on a branch



Canopy Management Requirements:

- Understand bearing habit:
- Fruit on:
 - 1 year wood





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Canopy Management Requirements:

- Understand bearing habit:
 - Apically dominant:



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Canopy Management Requirements:

- Know the cut and the response:



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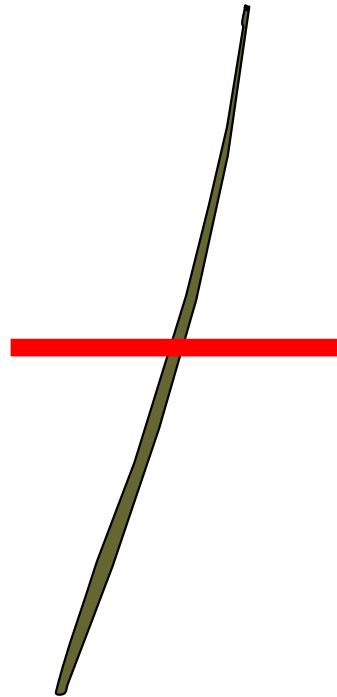
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Types of Pruning Cuts

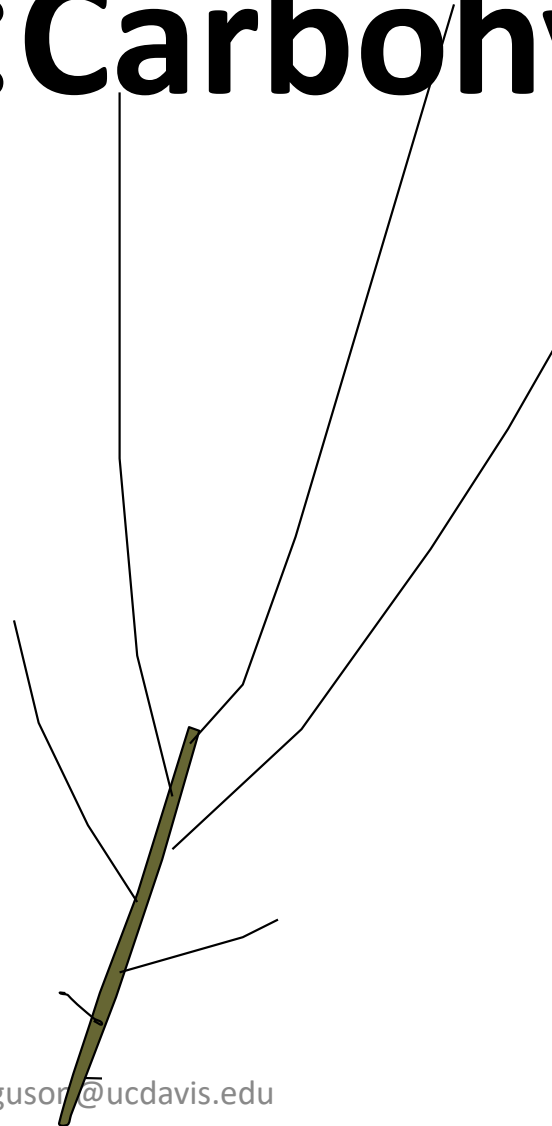
- **Heading cuts: shoot is cut midshoot**
 - Destroys apical dominance
 - basal portion with less buds remain
 - removes stored carbohydrates
 - subtending and proximal shoot growth
- **Thinning cuts: entire shoot is cut off at base**
 - Thins the canopy
 - More light penetration
 - Decreases “damping” at harvest

Heading Cut: Destroys Apical Dominance



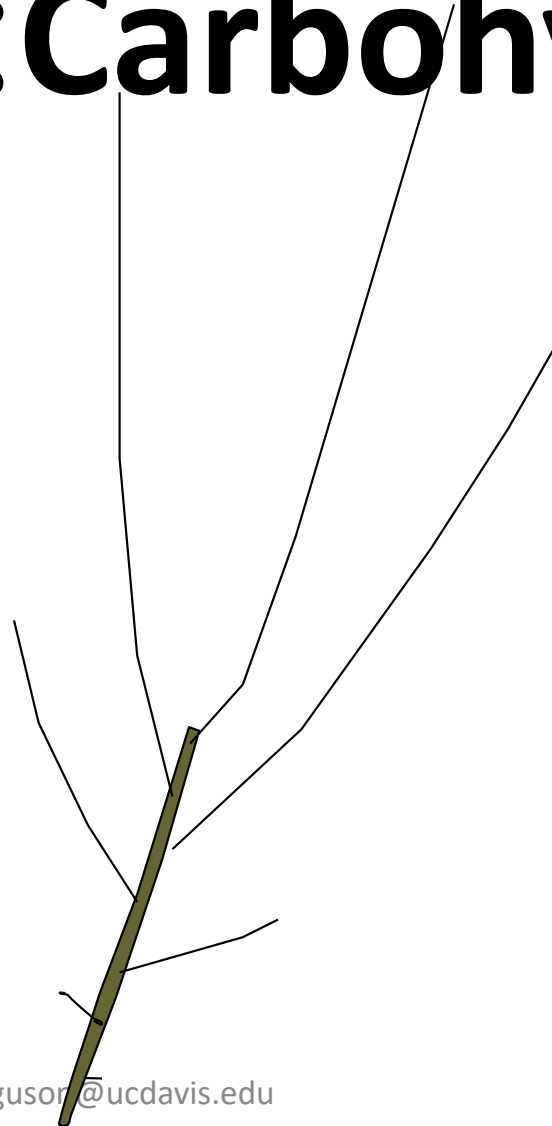
Heading Cut: Alters Bud:Carbohydrate Ratio

**Encourages shoot
growth**



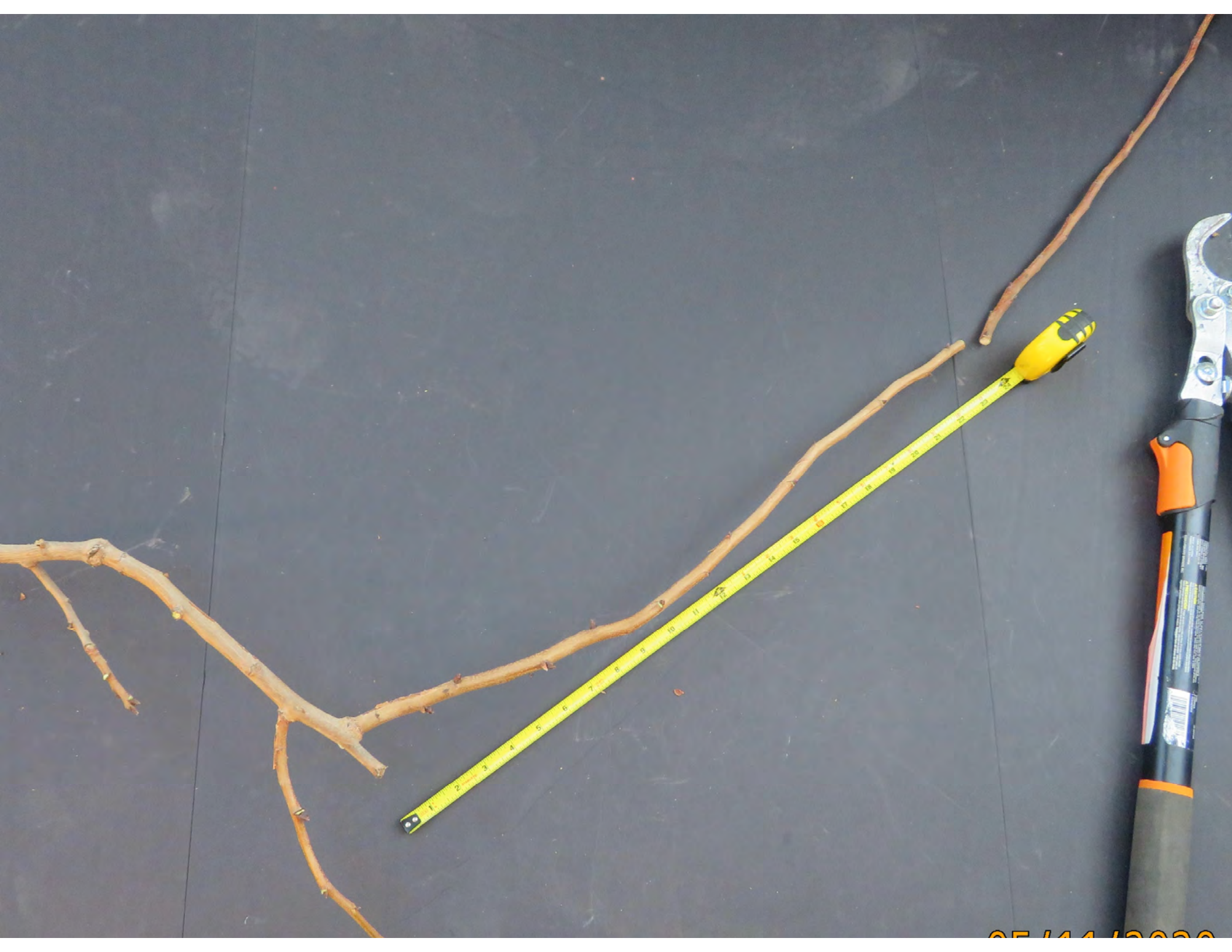
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**Encourages shoot
growth**





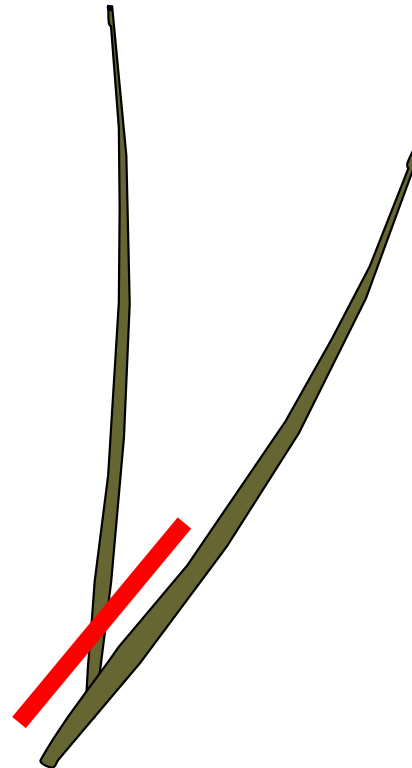
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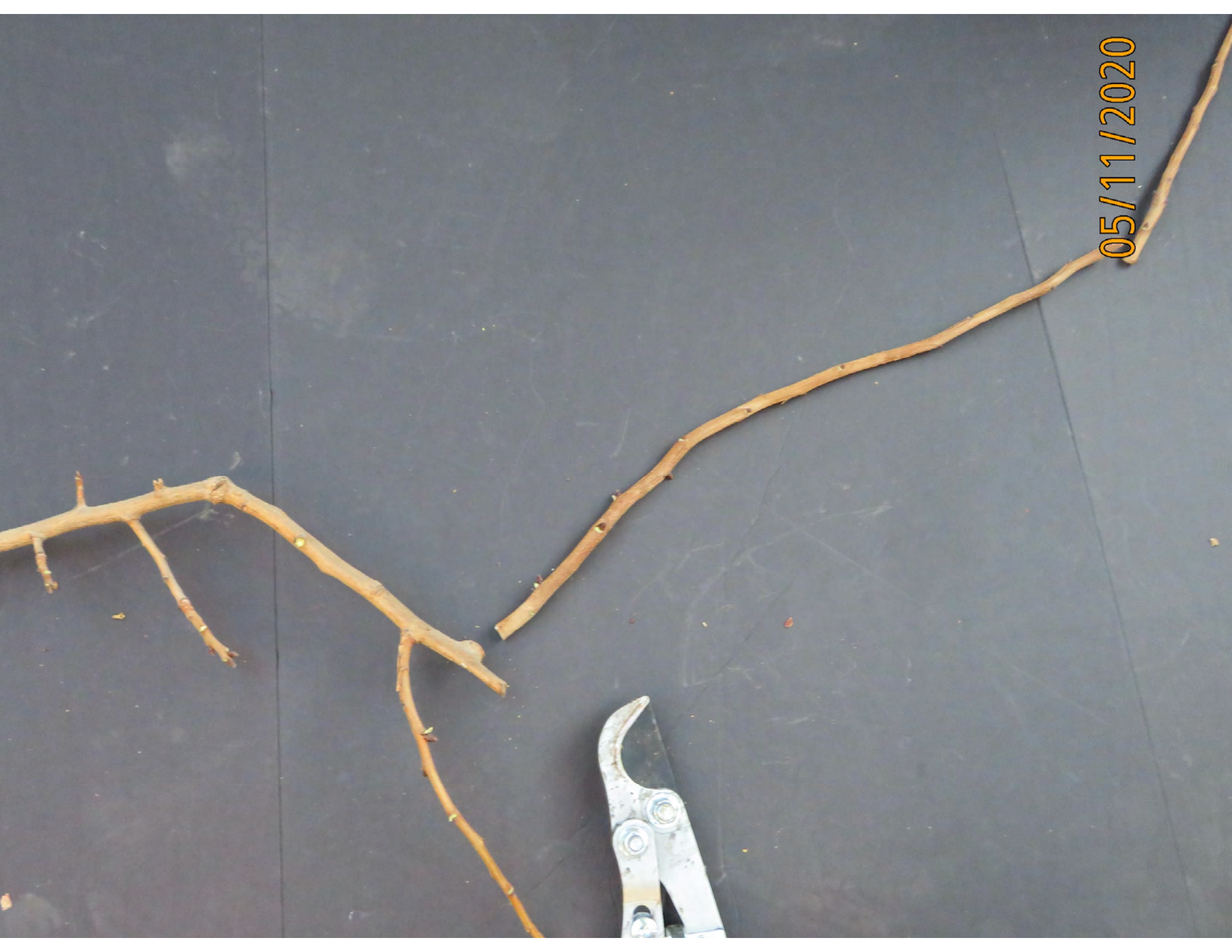


Thinning Cut: Removes Entire Shoot

**Does not alter
bud:carbohydrate ratio**

- **less response**
- **tree canopy is thinned**
 - **letting light enter**





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Canopy Management Requirements:

- Recognize tree shape you want.



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Desired Canopy Structure

- **Compact and upright**
- **accessible trunk**
- **Scaffolds:**
 - **upright**
 - **short**
 - **stiff**
- **Canopy thinned**
 - **No damping**



Canopy Management

- **How to hand prune**
 - **Four steps**
 - One: Low, flat, overlapping broken branches**
 - won't shake, broken by harvester
 - thinning cut
 - loppers, saw
 - Two: Outside thinning cuts**
 - push the canopy up
 - < 45* angle
 - loppers
 - Three: Inside heading cuts**
 - snakes
 - loppers
 - Four: Tip the whips**
 - tip the top canopy
 - pole pruners

Pruning Tools:



Canopy Management

- **How to hand prune:**
 - **Four steps**
 - One: Low, flat, overlapping broken branches**
 - **won't shake, broken by harvester**
 - **thinning cut**
 - **loppers, saw**



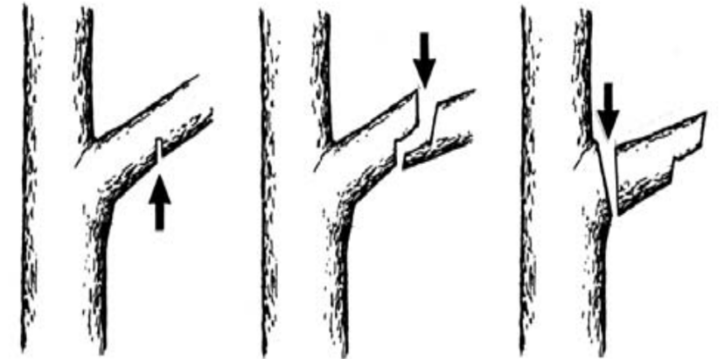
How to Prune...

- Do not cut branches flush with trunk
- Preserve branch collar = ridge in bark around base of branch
- Branch collar contains cells that make woundwood which grows over a pruning cut
- Branch collar also makes compounds to defend tree against decay
- Do not paint or tar wounds



How to Prune...

- Use a three-cut system for branches larger than 2.5 cm
- Prevents bark tearing or damage to remaining branch
- 1st cut: 1-2 inches from branch union
- Cut $\frac{1}{3}$ to $\frac{1}{2}$ way through the branch from underneath (undercut)
- 2nd : A few cm up, cut from above, removing the branch.
- Make the final cut just above branch collar







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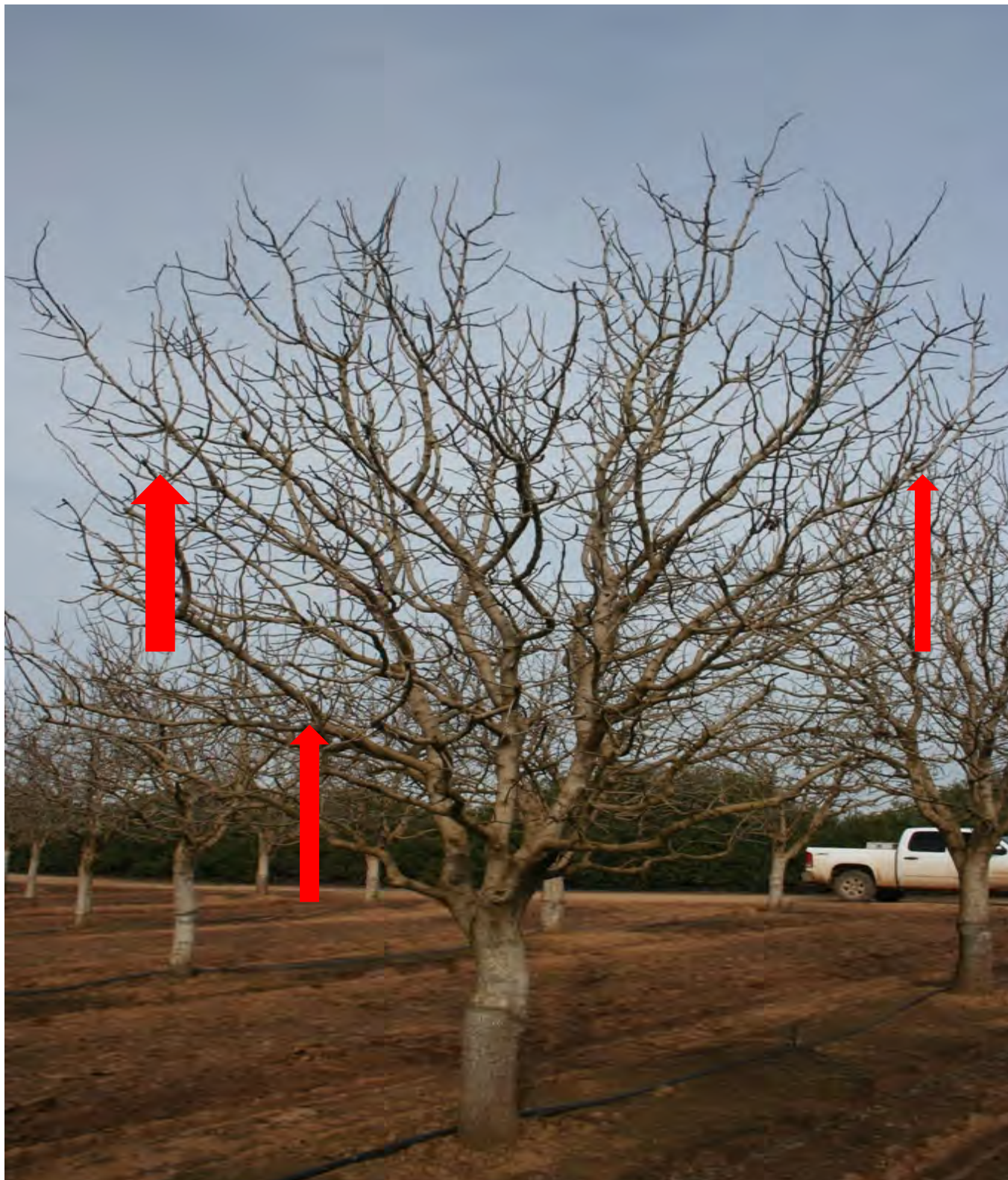
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Canopy Management

- **How to hand prune**
 - **Four steps**
 - Two: Outside thinning cuts**
 - **push the canopy up**
 - **< 45* angle**
 - **loppers**
 - **pole pruners**



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Canopy Management

- **How to hand prune**
 - **Four steps:**
 - Three: Inside heading cuts**
 - snakes
 - loppers or saw

Watch out for Snakes!







Canopy Management

- **How to hand prune**
 - **Four steps:**
 - Four: Tip the whips**
 - **tip the top canopy**
 - **pole pruners**



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Canopy Management

- How to hand prune
 - Four steps:
 - give each worker one step



Canopy Management

- **Mechanical pruning:**
 - Annual Topping
 - Every other year hedge
 - every other row middle
 - cross hedge
 - Orchard Floor Maintenance





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Canopy Management Costs

Hand:

- \$300-500/acre
- Includes stacking shredding
- Trained crew

Mechanical:

- topping, hedging:
 - \$28-35/acre/each
 - \$70-87/ha/each
- If 5 mph:
 - good orchard floor
 - 40% less expensive
- With hand cuts:
 - \$150/acre
 - \$370/kilo



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 - Hand
 - Mechanical



Pistachio Production Manual

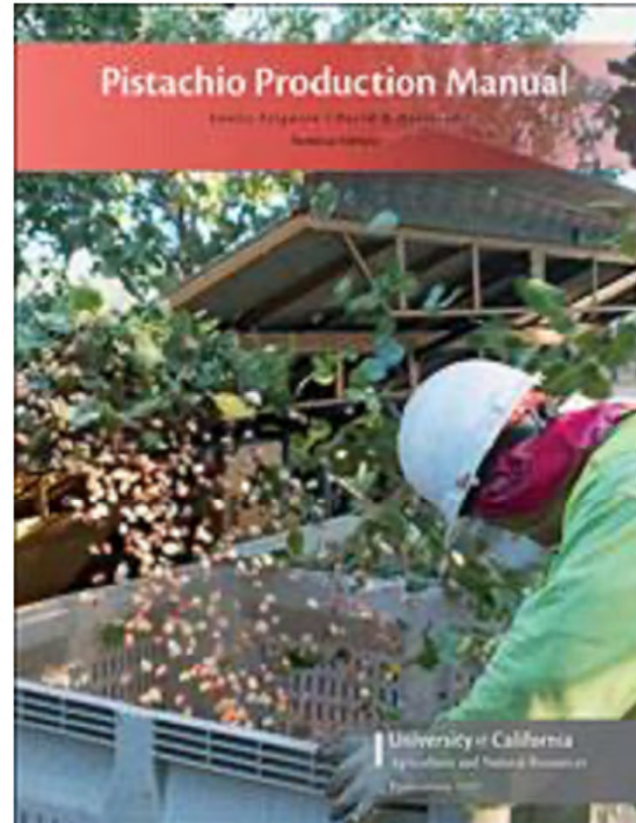
<https://anrcatalog.ucanr.edu/Details.aspx?itemNo=3545>

<https://www.youtube.com/watch?v=ZRKDbcOWoZY>

<https://www.youtube.com/watch?v=k8xAWLEmkrU>

<https://www.youtube.com/watch?v=T3--YMHDIOE>

<https://www.youtube.com/watch?v=fS6wtsoPBbl&t=1s>



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Questions ?

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